

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by **Commission Regulation (EU) 2020/878**

SAFETY DATA SHEET

FOR PROFESSIONAL and/or INDUSTRIAL USE ONLY **EPIKURE™ CURING AGENT MGS LH633**

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name SDS Number	:	EPIKURE™ CURING AGENT MGS LH633 300000033744
Product type	:	Curing Agent
Other means of identification	:	UFI: WUMX-UN3V-XCDR-6ET1

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use

Epoxy Resin Systems

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier/Importer	:	Westlake Epoxy B.V. Seattleweg 17 3195 ND Pernis - Rotterdam The Netherlands
Contact person Telephone 1.4	:	epoxyservice@westlake.com General information +31 (0)10 295 4000
Emergency telephone number Supplier Telephone number	:	CARECHEM24 +44 (0) 1235 239 670

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

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Skin Corr./Irrit. 1B H314 Eye Dam./Irrit. 1 H318 Skin Sens. 1 H317 Aquatic Chronic 3 H412

See Section 16 for the full text of the H statements declared above.

2.2 Label elements	
Hazard pictograms	
Signal word Hazard statements	 Danger Causes severe skin burns and eye damage. May cause an allergic skin reaction. Harmful to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Wear protective gloves, protective clothing and eye or face protection. Avoid release to the environment. Avoid breathing vapor.
Response	 IF INHALED: Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: Store locked up.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazardous ingredients	: Triethylenetetramine Reaction products of di-, tri- and tetra-propoxylated propane-1,2-diol with ammonia
Supplemental label elements	: Not applicable.
? 3 Other hazards	

2.3 Other hazards

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Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII	:	Not applicable.
Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	:	Not applicable.
Other hazards which do not result in classification	:	None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Mixture

:

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M- factors and ATEs	Туре
Triethylenetetramine	RRN : 01- 2119487919-13 EC : 292-588-2 CAS : 90640-67-8 Index : 612-059-00-5		Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	ATE [Oral] = 1,716 mg/kg ATE [Dermal] = 1,465 mg/kg	[1] [2]
Reaction products of di-, tri- and tetra- propoxylated propane- 1,2-diol with ammonia	RRN : 01- 2119557899-12 EC : 618-561-0 CAS : 9046-10-0	>= 10 - <= 25	Skin Corr. 1C, H314 Eye Dam. 1, H318 Aquatic Chronic 3, H412	-	[1]
salicylic acid	RRN : 01- 2119486984-17 EC : 200-712-3 CAS : 69-72-7	> 0 - < 3	Acute Tox. 4, H302 Eye Dam. 1, H318 Repr. 2, H361d	ATE [Oral] = 891 mg/kg	[1]

See Section 16 for the full text of the H statements declared above.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

:

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact

Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878 EPIKURE™ CURING AGENT MGS LH633 Page:4/17

		treated promptly by a physician.
Inhalation	:	Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	:	Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	:	Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Protection of first aid personnel	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

	Potential	acute	health	effects
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Eye contact Inhalation Skin contact Ingestion Over-exposure signs/symptoms	:	Causes serious eye damage. No known significant effects or critical hazards. Causes severe burns. May cause an allergic skin reaction. No known significant effects or critical hazards.
Eye contact	:	Adverse symptoms may include the following: pain watering redness
Inhalation	:	No specific data.
Skin contact	:	Adverse symptoms may include the following: pain or irritation redness

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		blistering may occur		
Ingestion	:	Adverse symptoms may include the following: stomach pains		
4.3 Indication of any immediate medical attention and special treatment needed				

:	In case of inhalation of decomposition products in a fire, symptoms
	may be delayed. The exposed person may need to be kept under
	medical surveillance for 48 hours.
:	No specific treatment.
	:

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	Use dry chemical, CO2, alcohol-resistant foam or water spray (fog). Do not use water jet.
5.2 Special hazards arising from the	subs	tance or mixture
Hazards from the substance or mixture Hazardous thermal	:	In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain. Decomposition products may include the following materials:
decomposition products		carbon dioxide carbon monoxide nitrogen oxides
5.3 Advice for firefighters		
Special protective actions for fire-fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.
Additional information	:	Not available

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
6.3 Methods and material for cont	ainme	ent and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water- insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.
6.4 Reference to other sections	:	See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see section 8 of SDS). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

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7.3 Specific end use(s)

Recommendations	:	Not available
Industrial sector specific	:	Not available
solutions		

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values		
Triethylenetetramine	DFG MAK-Werte Liste (2014-06-23)		
	Notes: Skin sensitizer		
Recommended monitoring procedures	: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.		

DNELs/DMELs

Product/ingredie	Туре	Exposure	Value	Population	Effects
nt name					
Reaction products	DNEL	Long term	1.36 mg/m ³	Workers	Systemic
of di-, tri- and		Inhalation	_		
tetra-propoxylated					
propane-1,2-diol					
with ammonia					
Reaction products	DNEL	Long term	2.5 mg/kg	Workers	Systemic
of di-, tri- and		Dermal	bw/day		
tetra-propoxylated					
propane-1,2-diol					
with ammonia					
DNEL/DMEL Sur	nmary	: Not avai	ilable		

PNECs

Product/ingredient name	Туре	Compartment Detail	Value	Method Detail
Reaction products of di-,	PNEC	Fresh water	0.015 mg/l	
tri- and tetra-propoxylated				
propane-1,2-diol with				
ammonia				
Reaction products of di-,	PNEC	Marine	0.0142 mg/l	
tri- and tetra-propoxylated			_	
propane-1,2-diol with				

ammonia			
Reaction products of di-, tri- and tetra-propoxylated propane-1,2-diol with ammonia	PNEC	Sewage Treatment Plant	7.5 mg/l
Reaction products of di-, tri- and tetra-propoxylated propane-1,2-diol with ammonia	PNEC	Fresh water sediment	0.132 mg/kg dw
Reaction products of di-, tri- and tetra-propoxylated propane-1,2-diol with ammonia	PNEC	Marine water sediment	0.125 mg/kg dw
Reaction products of di-, tri- and tetra-propoxylated propane-1,2-diol with ammonia	PNEC	Soil	0.0176 mg/kg dv
Reaction products of di-, tri- and tetra-propoxylated propane-1,2-diol with ammonia	PNEC	Secondary Poisoning	6.93 mg/kg wwt
PNEC Summary	: N	lot available	·

PNEC Summary

Derived No-Effect Levels' (DNEL's) and Predicted No-Effect Concentrations' (PNEC's)

Explanatory note:

REACH requires manufacturers and importers to establish and report 'Derived No-Effect Levels' (DNEL's) for humans by inhalation, ingestion and dermal routes of exposure and 'Predicted No-Effect Concentrations' (PNEC's) for environmental exposure. DNEL's and PNEC's are established by the registrant without an official consultation process, and are not intended to be directly used for setting workplace or general population exposure limits. They are primarily used as input values in running Quantitative Risk Assessment models (like the ECETOC-TRA model).

Due to differences in calculation methodology the DNEL will tend to be lower (sometimes significantly) than any corresponding health-based OEL for that chemical substance. Further although DNEL's (and PNEC's) are an indication for setting risk reduction measures, it should be recognized that these limits do not have the same regulatory application as officially endorsed governmental OEL's.

8.2 Exposure controls

Appropriate engineering controls	:	If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash

goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.Recommended: - butyl rubber - gauntlet type
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state Color	:	Liquid Blue.
Odor Odor threshold pH	::	Not available (not measured) Not available (not measured) 10.8
Melting point/freezing point Initial boiling point and boiling range Flash point	:	Not available (not measured) > 100 °C > 100 °C
Evaporation rate Upper/lower flammability or explosive limits Vapor pressure Vapor density Relative density Density	:	Not available (not measured) Lower: Not available (not measured) Upper: Not available (not measured) Not available (not measured) Not available (not measured) Not available (not measured) 1.025 - 1.031 g/cm3
Solubility(ies)	:	Not available (not measured)

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Solubility in water Partition coefficient: n-	:	Not available (not measured) Not applicable.
octanol/water Auto-ignition temperature Decomposition temperature Viscosity	:	Not available (not measured) Not available (not measured) Dynamic: 172 - 188 mPa·s (Brookfield)
Explosive properties Oxidizing properties	:	Kinematic: Not available (not measured) Not available (not measured) Not available (not measured)
<u>Particle characteristics</u> Median particle size	:	Not applicable.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity	:	Stable under normal conditions.
10.2 Chemical stability	:	The product is stable.
10.3 Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	:	No specific data.
10.5 Incompatible materials	:	No specific data.
10.6 Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Triethylenetetramine				
	LD50 Oral	Rat	1,716 mg/kg	-
	LD50 Oral	Rat	1,716 mg/kg	-
	LD50 Dermal	Rat	1,465 mg/kg	-
	LD50 Dermal	Rat	1,465 mg/kg	-
Reaction products of di-, tri-	and tetra-propoxyla	ted propane-1,2-c	liol with ammonia	
	LD50 Oral	Rat	2,885 mg/kg	-
	LD50 Dermal	Rabbit	2,980 mg/kg	-
salicylic acid				
	LD50 Oral	Rat	891 mg/kg	-
	LD50 Oral	Rat	891 mg/kg	-
	LD50 Dermal	Rabbit	> 10,000 mg/kg	-
	LD50 Dermal	Rabbit	> 10,000 mg/kg	-

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Conclusion/Summary Not available :

Product/ingredient name	Oral	Dermal	Inhalation (gases)	Inhalation (vapors)	Inhalation (dusts and mists)
EPIKURE™ CURING AGENT MGS LH633	2,536.5 mg/kg	2,359.3 mg/kg	N/A	N/A	N/A
Triethylenetetramine	1,716 mg/kg	1,465 mg/kg	N/A	N/A	N/A
Reaction products of di-, tri- and tetra-propoxylated propane-1,2-diol with ammonia	2,885 mg/kg	2,980 mg/kg	N/A	N/A	N/A
salicylic acid	891 mg/kg	N/A	N/A	N/A	N/A

Acute toxicity estimates

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Triethylenetetramine	eyes -	Rabbit	-	24 hrs	-
	Moderate				
	irritant Skin - Severe	Rabbit		24 hrs	
	irritant	Kabbit	-	24 ms	-
	eyes - Severe	Rabbit	_		-
	irritant	Rubble			
Reaction products of di-, tri-	eyes - Severe	Rabbit	-		-
and tetra-propoxylated	irritant				
propane-1,2-diol with					
ammonia					
Conclusion/Summary	N				
Skin		t available t available			
eyes Respiratory		t available			
Respiratory	• 110	avallable			
Sensitization					
Conclusion/Summary					
Skin	: Not	t available			
Respiratory		t available			
Mutagenicity					
Conclusion/Summary	: Not	t available			
<u>Carcinogenicity</u>					
Conclusion/Summary	: Not	t available			
Conclusion/Summary	• 110	a vallable			
Reproductive toxicity					
Conclusion/Summary	: Not	t available			
Concreasion, Summury	• 100				
Teratogenicity					
Conclusion/Summary	: Not	t available			

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Specific target organ toxicity (sing	le exposure)
Not available	
Specific target organ toxicity (repe	eated exposure)
Not available	
Aspiration hazard Not available	
Information on likely routes of exposure	: Not available
Potential acute health effects	
Eye contact	: Causes serious eye damage.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes severe burns. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Symptoms related to the physical, cl	hemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following: pain, watering,
Inhalation	redness No specific data.
Skin contact	Adverse symptoms may include the following: pain or irritation,
Shin contact	redness, blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains
Delayed and immediate effects as we	ell as chronic effects from short and long-term exposure
Short term exposure	
Potential immediate effects	: Not available
Potential delayed effects	Not available
Long term exposure	
Potential immediate effects	: Not available
Potential delayed effects	Not available
Potential chronic health effects	
Conclusion/Summary	: Not available
General	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.
11.2. Information on other hazards	
11.2.1 Endooring disputing and	tion . Not available
11.2.1 Endocrine disrupting properting	ties : Not available

SECTION 12: Ecological information

12.1 Toxicity

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11.2.2 Other information

:

Not available

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Product/ingredient name	Result	Species	Exposure
	Acute LC50 33,900 µg/l Fresh	Water flea	48 h
	water		
	Acute EC50 3,700 µg/l Fresh	Green algae	96 h
	water		
salicylic acid			
	Acute EC50 870 mg/l Fresh	Daphnia - Daphnia magna	48 h
	water		
	Acute EC50 870 mg/l Fresh	Daphnia - Daphnia magna	48 h
	water		
	Chronic No-observable-effect-	Daphnia - Daphnia magna	21 d
	concentration 5.6 mg/l Fresh		
	water		
	Chronic No-observable-effect-	Daphnia - Daphnia magna	21 d
	concentration 5.6 mg/l Fresh		
	water		

Conclusion/Summary

: Not available

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Reaction products of di-, tri- and tetra-propoxylated propane-1,2-diol with ammonia	OECD-Guideline 301 B (CO2 Evolution Test)	0 % - No biodegradation - 28 d	-	-
Remarks:	The product is not	biodegradable.		
Conclusion/Summary	: Not ava	ailable		

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Triethylenetetramine	-1.661.4	-	low
Reaction products of di-, tri- and tetra-propoxylated propane-1,2-diol with ammonia	1.34	-	low
salicylic acid	2.21 - 2.26	-	low

12.4 Mobility in soil

Soil/water partition coefficient	:	Not available
(KOC)		
Mobility	:	Not available

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

:

12.6 Endocrine disrupting properties : Not available

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

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Product

Methods of disposal	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the
Hazardous waste	requirements of all authorities with jurisdiction.The classification of the product may meet the criteria for a hazardous waste.
Packaging	
Methods of disposal	: The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
Special precautions	: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

Regulatory information	14.1. UN number	14.2. UN proper shipping name	14.3. Transport hazard class(es)	14.4. Packing group
ADR/ADN	2735	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (ALKYLETHERAMINE)	8	Π
RID	2735	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (ALKYLETHERAMINE)	8	Ш
ICAO/IATA	2735	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (ALKYLETHERAMINE)	8	Ш
IMO/IMDG	2735	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (ALKYLETHERAMINE)	8	Π
14.5 Environ	nontal hazar	de		

14.5. Environmental hazards

Environmentally hazardous and/or Marine Pollutant : No.

14.6 Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH) Annex XIV - List of substances subject to authorization Annex XIV None required. Substances of very high concern None required. **Annex XVII - Restrictions on** Not applicable. : the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles **Other EU regulations REACH Status** The substance(s) in this product has (have) been Registered, or are exempted from registration, according to Regulation (EC) No. 1907/2006 (REACH). Prior Informed Consent (PIC) (649/2012/EU) None required. **Seveso Directive** This product is not controlled under the Seveso Directive. National regulations Storage class (TRGS 510) : 8A Hazardous incident ordinance This product is not controlled under the Germany Hazardous Incident Ordinance. Hazard class for water WGK 2 : TA-Luft Number 5.2.5: 81.1 % **Technical instruction on air** : quality control AOX : The product does not contain organically bound halogens which could lead to an AOX value in waste water. International regulations **International lists** Australia inventory (AICS) All components are listed or exempted. : Canada inventory All components are listed or exempted. Japan inventory All components are listed or exempted. China inventory (IECSC) All components are listed or exempted. Korea inventory (KECI) All components are listed or exempted. New Zealand Inventory (NZIoC) All components are listed or exempted. Philippines inventory (PICCS) All components are listed or exempted. Taiwan inventory (TCSI) All components are listed or exempted. United States inventory (TSCA 8b) All components are active or exempted. Thailand inventory Not determined. Vietnam inventory Not determined. **15.2** Chemical Safety Assessment This product contains substances for which Chemical Safety : Assessments are still required.

SECTION 16: Other information

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Abbreviations and acronyms

ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement N/A = Not available PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number SGG = Segregation Group vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Skin Corr. 1B, H314	Calculation method
Eye Dam. 1, H318	Calculation method
Skin Sens. 1, H317	Calculation method
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H statements

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H361d	Suspected of damaging the unborn child.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

Acute Tox. 4	ACUTE TOXICITY - Category 4	
Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM) - Category 3	
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1	
Repr. 2	REPRODUCTIVE TOXICITY - Category 2	
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B	
Skin Corr. 1C	SKIN CORROSION/IRRITATION - Category 1C	
Skin Sens. 1	SKIN SENSITISATION - Category 1	
Acute Tox. 4	ACUTE TOXICITY	
Acute Tox. 4	ACUTE TOXICITY	
Skin Corr. 1B	SKIN CORROSION/IRRITATION	
Skin Corr. 1C	SKIN CORROSION/IRRITATION	
Skin Sens. 1	SKIN SENSITISATION	
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION	
Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM)	

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Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878 EPIKURETM CURING AGENT MGS LH633 Page:17/17

Notice to reader

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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